

Edgemate Thick Veneer Coils

PRODUCT SPECIFICATIONS

February 2008

Thick veneer edgbanding in coils provide many of the features of strips, along with a number of added advantages. Coiled products provide increased machine throughput and efficiency, minimize waste and provide simplified inventory control. Thick veneer coils are laminated with special PVA adhesives to provide increased flexibility. Thick veneer coils are available prefinished by custom order in 'stain to match' or with a clear UV cured lacquer. Special 'Multiplex' designs are also available in 'Super Thick' veneers both in natural and prefinished options.

STOCK SPECIES

Red Oak
White Oak
Maple
Cherry
Walnut

STANDARD WIDTHS

7/8", 1 1/8", 1 3/8"
7/8"
7/8", 1 1/8", 1 3/8"
7/8", 1 3/8"
7/8"

* confirm thickness availability

SURFACE FINISH

Thickness Tolerance +/- .004"

120 Grit sanding

3mm banding Maple pre-applied primer standard

Roll lengths: 328'/roll

Storage conditions are critical to performance 50 F to 80F and 60% to 70% RH

PACKAGING

1.5mm or 2mm

7/8" 3/328' Rolls/Box
1 1/8" 3/328' Rolls/Box
1-3/8" 2/328' Rolls/Box

3mm

7/8" 3/328' Rolls/Box
1 1/8" 3/328' Rolls/Box
1-3/8" 2/328' Rolls/Box

Outside roll diameter - 33" nominal.

Inside roll diameter - 13" on 1.5mm 18" on 3.1mm nominal.

Additional sizes and species are available. Inquire.

All sizes and species are not available from all locations.

VENEER GRADES

Veneer Grade: Standard

ADDITIONAL CUSTOM OPTIONS

- Custom sizes and species. Inquire.
- Minimum custom manufactured product. Inquire.

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FEATURES

- 100 LM's or 328' per coil.
- 100% yield, no waste.
- Consistent supply of standard species.
- PVA adhesive on inner plies.
- Excellent machinability.
- High quality faces.
- 1.5 mm thickness
- 100% solid face, back and inner plies.
- Wide range of species, thicknesses and widths.
- Custom specifications available in reasonable quantities.
- Same day service on stock items.
- Multiple shipping and service locations.
- Quick lead-time for custom sizes.

BENEFITS

- Reduced labor and improved yields by eliminating the need for in feed labor on your edgbander.
- Eliminates waste generated with a fixed length product.
- Reduces inventory requirements while increasing customer options.
- Improved flexibility compared to coils produced with less flexible Urea adhesives.
- Great for straight line or contour applications.
- Eliminates wide variation in the appearance of edges to provide more consistency compared to solids.
- Allows layering on contour edges to achieve 3mm or thicker contour edge treatments on a tight radius.
- Provides all the impact resistance of solids.
- Increased variety of options for end users.
- Increases applications and opportunities without major investment in materials.
- Quicker completion of projects and reduced inventory requirements.
- Decreased freight cost, reduced transit times.
- Increased service levels for the end user for greater customer satisfaction.