

# Thick Veneer Edge CVR Automatic

Edgemate offers a complete line of coiled Thick Veneer edg banding products to the North American cabinet industry. Thick veneer coils are laminated coils of real wood veneer which have been finger jointed into coils utilizing the latest in grain match and jointing technologies and laminated using specially formulated PVA adhesives. Thick veneer coils are gaining increasing popularity in office, residential and institutional casegoods applications where a radius edge is desired, but high throughput applications are required.

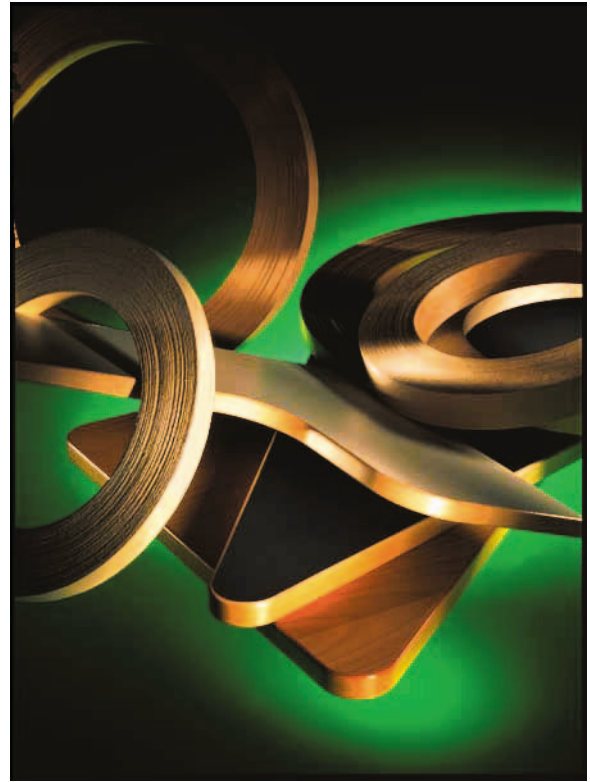
Thick Edge CVR coils offer many advantages and efficiencies over strip products. Coils provide high machine throughput, minimize waste and reduce edg banding inventory requirements. They also provide wood edgings that are consistent in thickness and width and will not warp or twist. Thick veneer coiled edgings are available in thicknesses ranging from 1.1mm to 4.6mm.

## No Formaldehyde, Allwood Construction

Edgemate Thick Edge CVR coils are laminated utilizing a specially formulated PVA adhesive, which contains no formaldehyde and provides improved flexibility and reduced coil memory. We utilize only real wood veneer faces and innerplies, no reconstituted veneers that can cause brittleness and chip out on application. Utilizing real wood veneers also eliminates any 'picture framing' caused by mismatched innerplies. This construction also provides excellent machinability.

## Stock Program – 1.5mm and 3.1mm

Edgemate offers a complete line of coiled Thick veneer edgings, including a wide range of stock items in both 1.5mm and 3.1mm thicknesses in popular widths and species. The 1.5mm edgings are ideal on automated workstations where a 3mm edge treatment is required on a contour application two passes



of the 1.5mm provides the edge thickness required. Thick Edge CVR edgings are surface sanded and primed to ensure a tight, strong, dependable bond. Custom sizes, species, prefinished – stained to match and Multiplex options are available by custom order.

## Specifications

- Stock program - popular species
- 1.5mm & 3.1mm - 7/8" and 1-3/8"
- Roll length - 328'
- Roll diameter
  - Inside - 18" nominal
  - Outside - 33" nominal
- Surface sanding - 120 grit

For additional information or samples, contact your local full line Edgemate Distributor, or call Edgemate directly at any of the numbers listed below.

# Additional Edgemate Veneer Products – Features & Benefits

## Fleece Edge Automatic CVR

### Feature

.022" thickness  
Colored fleece  
Color matched finger joints  
Poly wrapped  
Same day shipping  
Process controls and quality assurance  
Fleece taped finger joints

### Benefit

Increased impact resistance and thicker than imported edgings.  
Blends backer with veneer for reduced line between substrate & edge.  
Finger joints blend to be virtually invisible.  
Moisture loss prevention.  
The most aggressive stock offering in the industry.  
Provides quality assurance and reduces material loss.  
Stronger joints less likely to pull apart or open.

## Fleece Edge Preglued CVR

### Feature

High quality pre-applied hot melt or pressure sensitive adhesive  
Colored fleece  
Color matched finger joints  
Poly wrapped  
Same day shipping  
Process controls & quality assurance

### Benefit

Increased adhesion to any type of substrate.  
Blends backer with veneer for reduced line between substrate & edge.  
Finger joints blend to be virtually invisible.  
Moisture loss prevention.  
The most aggressive stock offering in the industry.  
Provides quality assurance and reduces material loss.

## Prefinish Fleece Edge Automatic CVR

### Feature

UV lacquer finish  
Custom stains  
Color matched finger joints  
Poly Wrapped  
Same day shipping  
Custom staining options

### Benefit

Super durable & consistent finish on every roll.  
Provide exact matches to any finish.  
Finger joints blend to be virtually invisible.  
Moisture loss prevention.  
The most aggressive offering in the industry.  
Matching any color specie or finish.

## Thick Veneer Edge CVR Automatic

### Feature

Unidirectional multi-layered construction  
All layers are the same specie  
Coils versus strips  
3mm coils are preprimed  
PVA adhesives on layers

### Benefit

No warp or twist like solids.  
Consistent color throughout, especially when finished.  
100% usable product compared to solids & strips.  
Increased adhesion using standard hot melts.  
Provides better flexibility and no Urea Formaldehyde emissions.

